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Edition 5

May 2015

Air Grinder, Sander and Polisher

77A Series

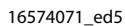
Parts Information



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 **Ingersoll Rand®**

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77A Angle Grinder, Sander and Polisher Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
1	Throttle Handle Assembly	77H-A160	43B	Nameplate Screw (4)	BN403-302
2	Throttle Valve Assembly	88V60-A302	*	Warning Label	
† • 3	Seal (2)	C321-606		for Grinders ending in -EU	EU-99
4	Inlet Bushing	77H-38		for all other Grinders	WARNING-4-99
† • 5	Inlet Bushing Screen	834-61		for Sanders and Polishers ending in -EU	EU-99
† 6	Throttle Valve Spring	77H-262		for all other Sanders and Grinders	WARNING-5-99
7	Oil Chamber Plug	R2-227	44	Grease Fitting (2)	130SR-188
8	Throttle Valve Seat Support Assembly	77H-A303	45	Mounting Plate Pin	77A-31
9	Valve Seat Screw	P53-83	• 46	Upper Bearing Spring Washer	4U-278
10	Valve Seat Lock Washer	H54U-352	• 47	Upper Arbor Bearing	WWA100-97
11	Valve Seat Washer	99V-155	48	Bevel Gear Nut	77A-578
† • 12	Valve Seat	R4-159A	49	Bevel Gear Spacer	77A-25
† 13	Valve Support Seal (2)	SPP101-743	50	Arbor Lower Bearing Assembly	77A-A593
14	Oilier Feeder Plug	77H-75	51	Lower Arbor Spring Washer	77A-307
15	Throttle Valve Seat Support Retainer	W64-118	52	Sander Arbor Retaining Plate	77A-55
16	Throttle Lever Pin	MR-100	52A	Washer	R4-35
17	Throttle Lever Assembly	77H-A400	52B	Felt Wiper Cup	77A-35B
18	Lever Lock Pin	R100B-120	53	Screw Lock Washer (6)	88H60-67
19	Lever Lock Spring	DG120-405	54	Guard Screw or Retaining Plate Screw (6)	77H-638
20	Lever Lock	DG120-402	55	Sander Arbor	77A-204-P10
21	Coupling Nut	77H-282	56	Sanding Pad Assembly	
† 22	Controller Assembly (Consists of Controller and Rear End Plate Assembly)			with 5" Sanding Pad	77A-AM825-5
				with 7" Sanding Pad (medium)	77A-AM825-7
				with 7" Sanding Pad (firm)	77A-BM825-7
				with 9" Sanding Pad	77A-AM825-9
	for 77A45W109	77H90-A524RH		Pad Mounting Kit	77A-826
	for 77A60W107, 77A60P107, 77A60P107M, 77A60P109 and 77A60P109M	77H120-A524RH	57	Wool Bonnet (for 77A25F107)	P500-850
23	Rear End Plate Assembly (consists of rear end plate, rotor bearing and required spacers)	77H-A12	58	Depressed Center Wheel Guard	
† • 24	Rear End Plate Gasket	77H-739		for 7" diameter wheels	77A-106-7
				for 9" diameter wheels	77A-106-9
25	Cylinder	77H-3	60	Depressed Center Wheel Arbor	77A-4-B10
26	Rotor	77H-53RH	61	Autobalancer Assembly	99V60-A713
† • 27	Vane Packet (set of 4 Vanes)	77H-42-4	*	Autobalancer Wrench (7/8" single end; open-end wrench)	88V60-169
• 28	Front End Plate	77H-11		Felt Wiper Cup	77A-35B
29	Front Rotor Bearing	77H-24	62	Dust Washer	R4-35
30	Cylinder Dowel	77H-98	62A	Depressed Center Wheel Spacer (2 for all Type 27 Mounted Wheels)	99V-286
31	Bevel Pinion Driver		63	Wheel Retaining Screw (for all Type 27 and 28 Wheels)	99V60-219
	for 77A25F107	77A-8	65	Depressed Center Wheel Flange (for Type 27 & 28 Plain Hole Wheels)	99V60-386
	for all others	77A-7	66	Depressed Center Wheel Nut (for Type 27 and 28 Plain Hole Wheels)	99V85-186
32	Internal Gear	77H-406	*	Depressed Center Wheel Nut Spanner Wrench	D32-26
33	Bevel Pinion Driver Bearing	WFS182-97		Wheel Flange Wrench (for all Grinders)	7RAQT4-254
34	Planet Gear Shaft (2)	G700-191	67	Depressed Center Wheel Flange (for 77A60P107M, 77A60P109M and 77A75P107M with Type 27 and Type 28 Plain Hole Depressed Center Wheels)	99V60-386-M
35	Rotor Pinion	77H-17	68	Dead Handle	88V60-48
36	Planet Gear Assembly (2)	77H-A10	71	Dead Handle Screw	88V60-634
37	Planet Gear Bearing (one for each gear)	G700-654	72	Nameplate	66H-301
38	Thrust Spacer	77A-104	73	Nameplate Screw (4)	BN403-302
38A	Seal, Grease	77A-271	*	Bearing Clamp Assembly	77H-A952
39	Bevel Pinion Bearing Assembly	77A-A510		Controller Wrench	77H-950
40	Matched Gear Set (Bevel Gear and Pinion not sold separately)	77A-A552		Throttle Valve Seat Support Retainer Pliers	77H-154
40A	O-ring	DAA40-606		Coupling Nut Wrench	77H-281
40B	Seal, V-ring	77A-720		1/2" Pipe Tap Inlet Bushing	88V60-38
41	Motor Spacer	77E-208-H8		Vibra-Tite*** 0.6 cc	5R-VT06
42	Arbor Coupling	66H-304		Adhesive Kit	77H-KVLT
† 43	Angle Arbor Housing			Tune-up Kit includes illustrated parts: (3 [2], 5, 6, 12, 13 [2], 24 and 27)	77H/77A-TK3
	for models ending in -EU	77A-EU-A40-P10		Grease, Mobilux-EP0	77A-EP0
	for all other models	77A-A40-P10			
43A	Nameplate Kit				
	for models ending in -EU	77A-EU-K301			
	for all other models	77A-K301			

* Indicates Not Illustrated.

• Indicates common-wear parts. Maintain stock to reduce downtime.

‡ Whenever a new Angle Arbor Housing is installed, select the correct Nameplate from the Nameplate Kit (43A) and attach it to the Housing with the Nameplate screws (43B).

† Indicates Tune-up Kit part.

Early models of these Grinders had Rotors and Controller Assemblies with left-hand threads. If you have a model with left-hand threads, contact **Ingersoll Rand** when ordering replacement parts.

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Parts and Maintenance

When tool life has expired, it is recommended that the tool be disassembled, degreased and parts separated by material for proper recycling.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** office or distributor.

Related Documentation

Manuals can be downloaded from ingersollrandproducts.com

For additional information, refer to:

Air Grinder, Sander and Polisher Product Safety Information Manual 04580387 and 04584959.

Air Grinder, Sander and Polisher Product Information Manual 80221740, 80221757, 80221765 and 80221773.

Air Grinder, Sander and Polisher Maintenance Information Manual 16575128.

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