



16574329
Edition 5
December 2021

Air Percussive Chipping Hammer

“A” Series and “W” Series

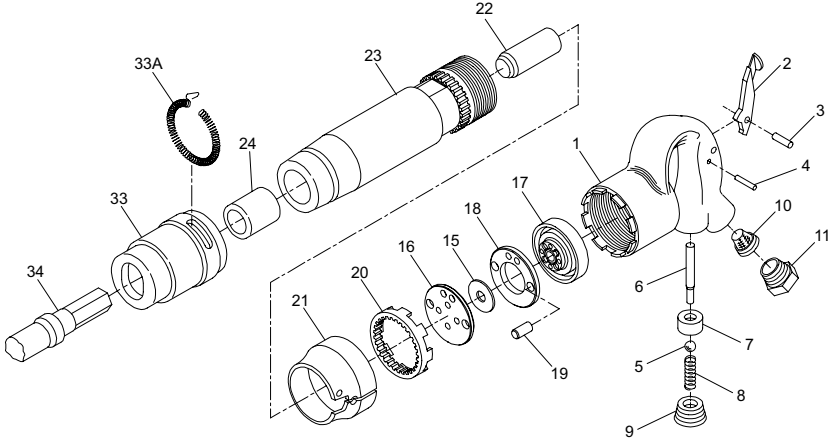
Parts Information



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"A" Series and "W" Series, Chipping Hammer - Exploded Diagram



(Dwg. TPC310-3)

"A" Series and "W" Series, Chipping Hammer - Parts List

Item	Part Description		Part Number	Item	Part Description		Part Number
1	Grip Handle		HH-1B	18	Valve Spacer		HH-8A
2	Throttle Lever		C-134	19	Dowel Pin (2)		HH-32
3	Throttle Lever Pin		C-15	20	Locking Ring		HH-196A
4	Throttle Lever Stop Pin		H02-74	21	Exhaust Deflector		HH-85AP
++ 5	Throttle Valve Ball		HH-602A	22	Piston		
++ 6	Throttle Valve Plunger		HH-604A		for Model 1A, 2A, W1 or W2		
++ 7	Throttle Valve Plunger Bushing		HH-603A		Standard (2-5/8")		HH1-5
++ 8	Throttle Valve Spring		HH-51		.004" oversize		HH1-5-4
9	Throttle Valve Cap		HH-266		.008" oversize		HH1-5-8
10	Air Strainer		834-61		.012" oversize		HH1-5-12
11	Inlet Bushing				for Model 3A, 4A, W3 or W4		
	Standard (7/8"-24 x 3/8" NPT)		H-282		Standard (2-15/16")		HH4-5
	.012" oversize		H-282-12		.004" oversize		HH4-5-4
15	Valve		HH-2A		.008" oversize		HH4-5-8
16	Valve Seat		HH-3		.012" oversize		HH4-5-12
17	Valve Cap		HH-4		.016" oversize		HH4-5-16

++ Items 5 through 8 are not compatible with tools that have serial numbers that begin with SA, SB, SC, ... through SP.

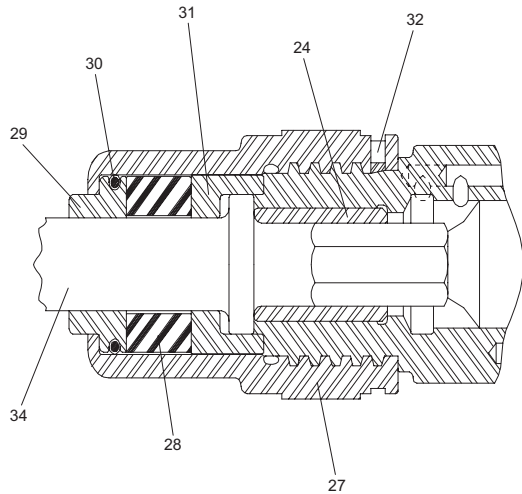
"A" Series and "W" Series, Chipping Hammer - Parts List

Item	Part Description	Part Number
23	Barrel Assembly	
+	Barrel Grooved to accept Arrow, Ajax and other commercial Retainers; with Hexagon Nozzle	
	for Model 1	HH1-AH106
	for Model 1-EU	HH1-EU-AH106
	for Model 2	HH2-AH106
	for Model 2-EU	HH2-EU-AH106
	for Model 3	HH3-AH106
	for Model 3-EU	HH3-EU-AH106
	for Model 4	HH4-AH106
	for Model 4-EU	HH4-EU-AH106
	Barrel Grooved to accept Arrow, Ajax and other commercial Retainers; with Round Nozzle	
	for Model 1	HH1-AR106
	for Model 1-EU	HH1-EU-AR106
	for Model 2	HH2-AR106
	for Model 2-EU	HH2-EU-AR106
	for Model 3	HH3-AR106
	for Model 3-EU	HH3-EU-AR106
	for Model 4	HH4-AR106
	for Model 4-EU	HH4-EU-AR106
+	Barrel Threaded to accept Ingersoll Rand Retainer (27); with Hexagon Nozzle	
	for Model W1	HHW1-AH6
	for Model W1-EU	HHW1-EU-AH6
	for Model W2	HHW2-AH6
	for Model W2-EU	HHW2-EU-AH6
	for Model W3	HHW3-AH6
	for Model W3-EU	HHW3-EU-AH6
	for Model W4	HHW4-AH6
	for Model W4-EU	HHW4-EU-AH6
	Barrel Threaded to accept Ingersoll Rand Retainer (27); with Round Nozzle	
	for Model W1	HHW1-AR6
	for Model W1-EU	HHW1-EU-AR6
	for Model W2-EU	HHW2-EU-AR6
	for Model W3	HHW3-AR6
	for Model W3-EU	HHW3-EU-AR6
	for Model W4	HHW4-AR6
	for Model W4-EU	HHW4-EU-AR6
24	Nozzle (Standard Size)	
	Hexagon	B01-7B
	Round	B01-19B
*	Warning Label (for models ending in S, SA, A1 or A2 only)	WARNING-6-99
*	Oversized Hexagon Nozzle (.0005" oversize)	B01-7B-5

* Indicates not illustrated.

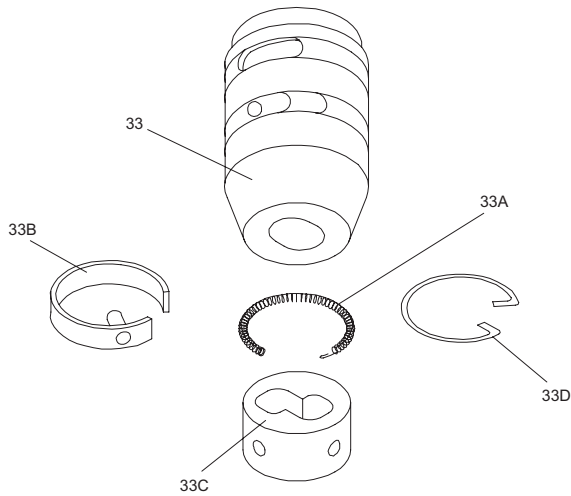
+ Barrel Assemblies with Hexagon nozzles are shipped unassembled. The Hexagon Nozzle is included but must be installed in the Barrel. This requires a 50 ton press. **See Assembly of the Handle, Throttle Mechanism and Nozzle on Air Hammers Maintenance Information Manual Form 16574246.**

Retainer Type Chipper with Threaded Barrel - Exploded Diagram
(for "W" Series)



(Dwg. TPD275)

Arrow Quick-Change Retainer - Exploded Diagram
(for "A" Series)



(Dwg. TPD416)

"A" Series and "W" Series, Retainer Assembly - Parts List

Item	Part Description	Part Number
	Chisel Retainer Assembly (for "W" Series)	HHW1-A300
27	Chisel Retainer	HHW1-300
28	Rubber Buffer	H3R-203
29	Lower Buffer Washer (2 pieces)	HHW1-213
30	Lower Buffer Washer Ring	R000A2-103
31	Upper Buffer Washer (2 pieces)	H3R-31
32	Chisel Retainer Lock Spring	24SR-207
33	Arrow Retainer Plain Type (illustrated on Page 17) (for "A" Series)	HH1-1190
33	Arrow Quick-Change Type (illustrated above) (for "A" Series)	HH1-1191
33A	Lock Spring (for HH1-1190 and HH1-1191 Retainers)	HH1-1194
33B	Flat Spring and Pin (for No. HH1-1191 Retainer)	HH1-1191-2A
33C	Rotating Insert (for No. HH1-1191 Retainer)	HH1-1191-3
33D	Insert Spring (for No. HH1-1191 Retainer)	HH1-1191-4
34	Accessory (Ingersoll Rand offers a complete line of Chisels in a variety of Blades, Chalking Tools, Beading Tools, Jacksets, Auto Jacksets and Star Drills. Inquire at nearest Office for types and prices)	---
*	Hose Nipple (1/2" hose to 1/4" male pipe)	H02-46
*	Muffler Assembly	HHW1-A674
*	Small Clamp	HHW1-675
*	Large Clamp	HHW1-676
*	Quick-Change Retainer (for "A" Series)	HH1-3400-3
*	Quick-Change Retainer (for "W" Series)	HHW1-3450
*	Economy Type Retainer (for "W" Series)	HHW2-200
*	Tapered Retainer (for "A" Series)	HH1-1197-IRC2
*	Plastic Lock Ring (for "A" Series)	ER-1194
*	Swivel Inlet	HH1-A165

* Indicates not illustrated.

Maintenance Tools

Tool number for ordering	Tool name for ordering	Operation
34SR-54	Exhaust Deflector Pliers	Removing and installing Exhaust Deflector (21).
H02-119	Nozzle Ejection Arbor	Remove Nozzle (24) from the Barrel (23).
HH-607	Throttle Valve Guide Inserting Tool	Installing the Throttle Valve Guide (8) in the Inserting Tool Grip Handle (1).

Parts and Maintenance

When tool life has expired, it is recommended that the tool be disassembled, degreased and parts separated by material for proper recycling.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** office or distributor.

Related Documentation

Manuals can be downloaded from ingersollrand.com

For additional information, refer to:

Product Safety Information Manual 04581450

Product Information Manual 16574162

Maintenance Information Manual 16574246

Notes:

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